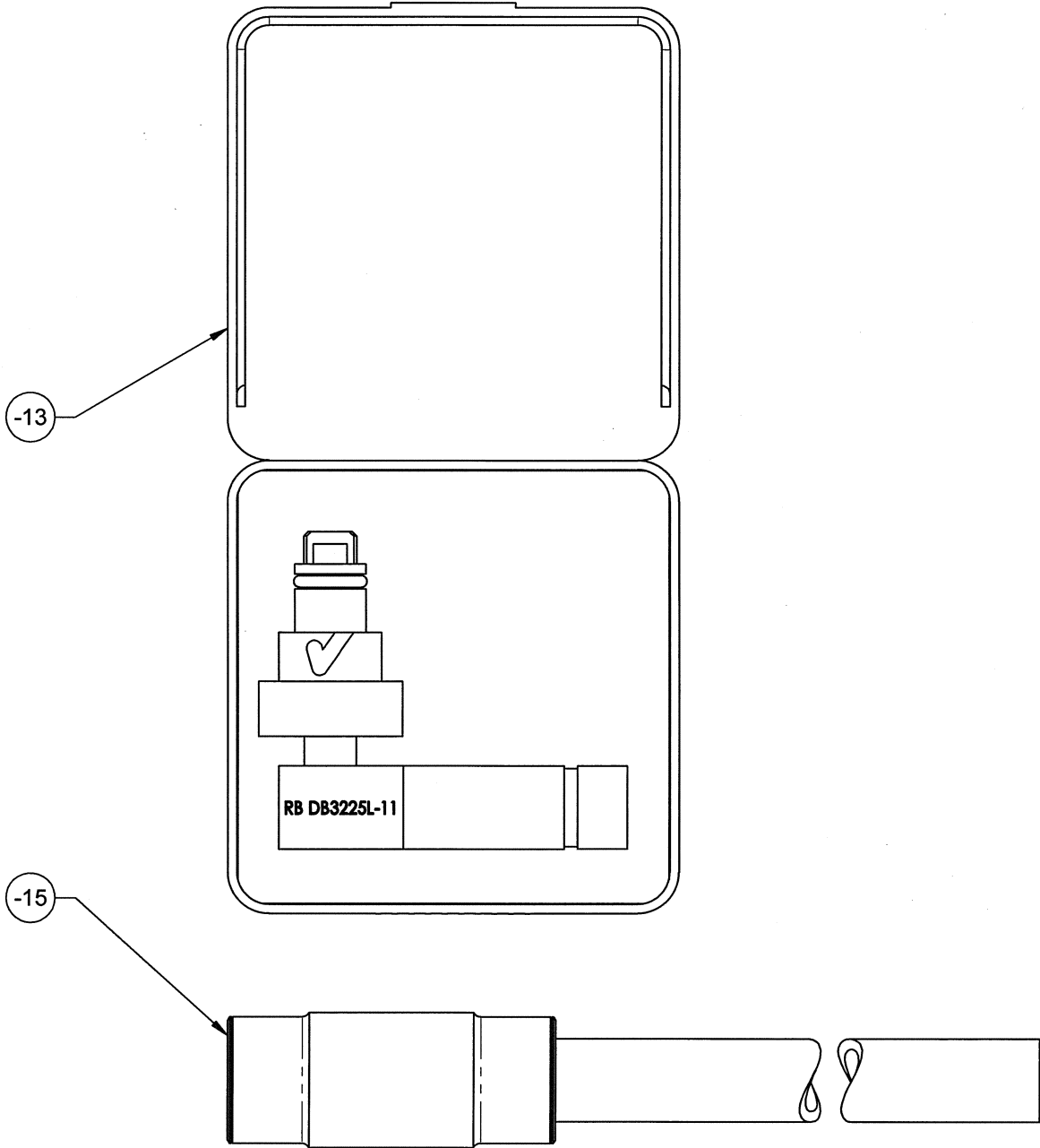

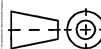


ITEM #	QTY	PART #	PART TITLE
-13	1	RB DB3225L-13	T/R GEARBOX AND FREEWHEELING PACKAGING ASSY
-15	1	RB DB3225L-15	T/R GEARBOX AND FREEWHEELING HOSE ASSY

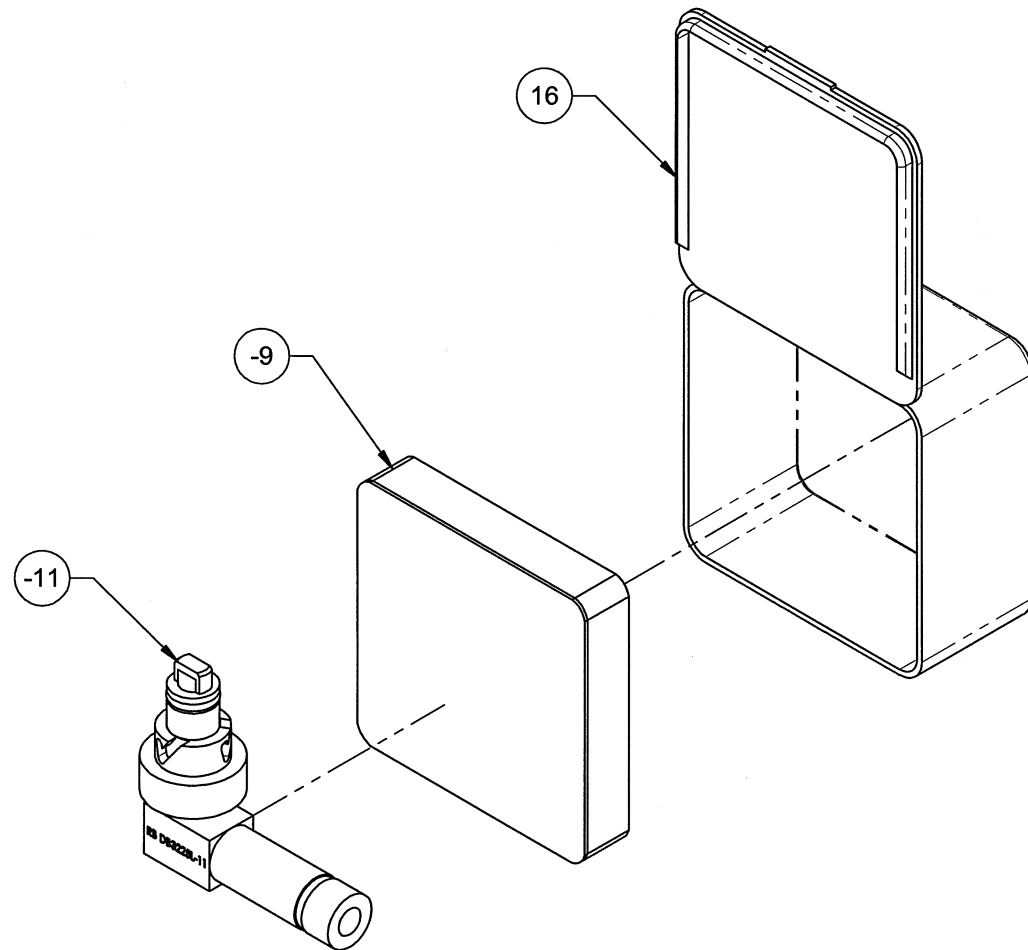


RB DB3225L T/R GEARBOX AND FREEWHEELING ASSEMBLY DRAIN TOOL

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) PLACE ITEM -15 COILED INTO A TIGHT FITTING SEALED PLASTIC BAG WITH ITEM -13

J	SEE PREVIOUS REVISION FOR INFORMATION UPDATED DRAWING TEMPLATE ADDED ITEMS -7, -9, -11, -13 & -15 ITEM 16 P/N WAS #FT-49 IS Flex-A-Top#FT-33 OR EQUIV. ITEM 18 P/N WAS V75-011 IS McMaster#9464K16 OR EQUIV. ITEM 19 P/N WAS 2-011 IS McMaster#9464K17 OR EQUIV. -5 REMOVED R.13 2 PL		19-545	MBB
REV.	DESCRIPTION		ECN #	BY
DESIGN	MBB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	MBB			
CHECKED	MBB	TOOL PART #		REV. J
MFG. APPR.	JFC	RB DB3225L		SHEET 1 OF 9
APPROVED		TITLE T/R GEARBOX AND FREEWHEELING ASSY DRAIN TOOL		SCALE NTS 
DATE 2/11/2019		COPYRIGHT © 2019 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		

ITEM #	QTY	PART #	PART TITLE
-9	1	RB DB3225L-9	DRIPPING FOAM PAD
-11	1	RB DB3225L-11	T/R GEARBOX AND FREEWHEELING ADAPTER ASSY
16	1	Flex-A-Top#FT-33 OR EQUIV.	CLEAR POLYPROPYLENE BOX 2.72" X 2.72" WD. X 1.34" HT.

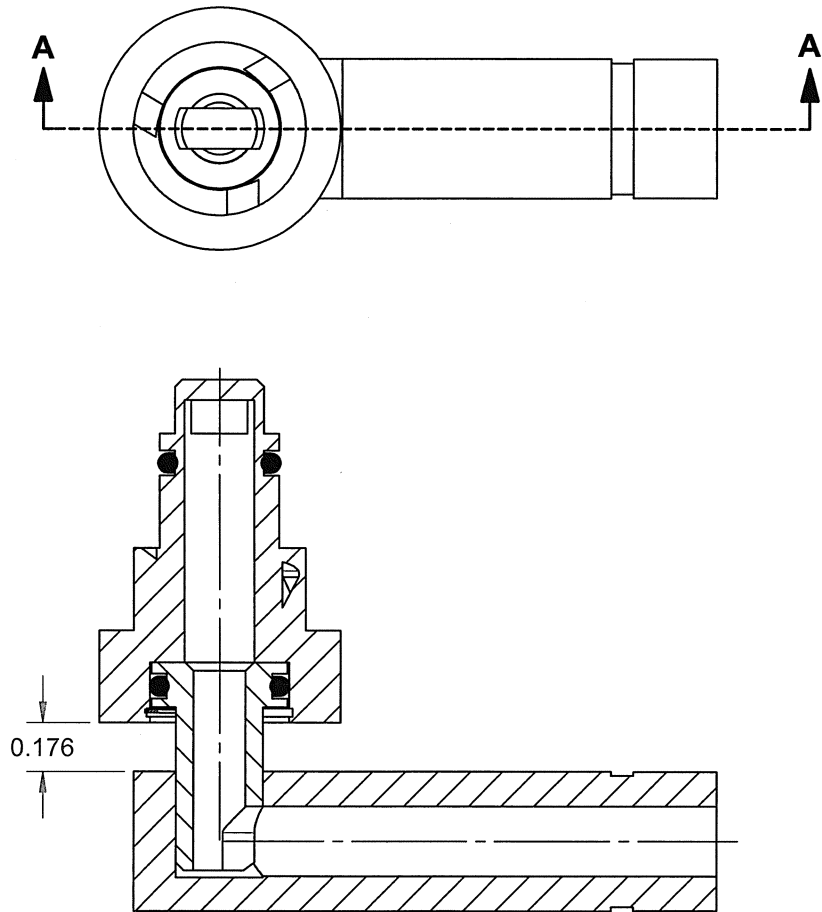


RB DB3225L-13 T/R GEARBOX AND FREEWHEELING PACKAGING ASSY

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A
7) ASSEMBLE AS SHOWN

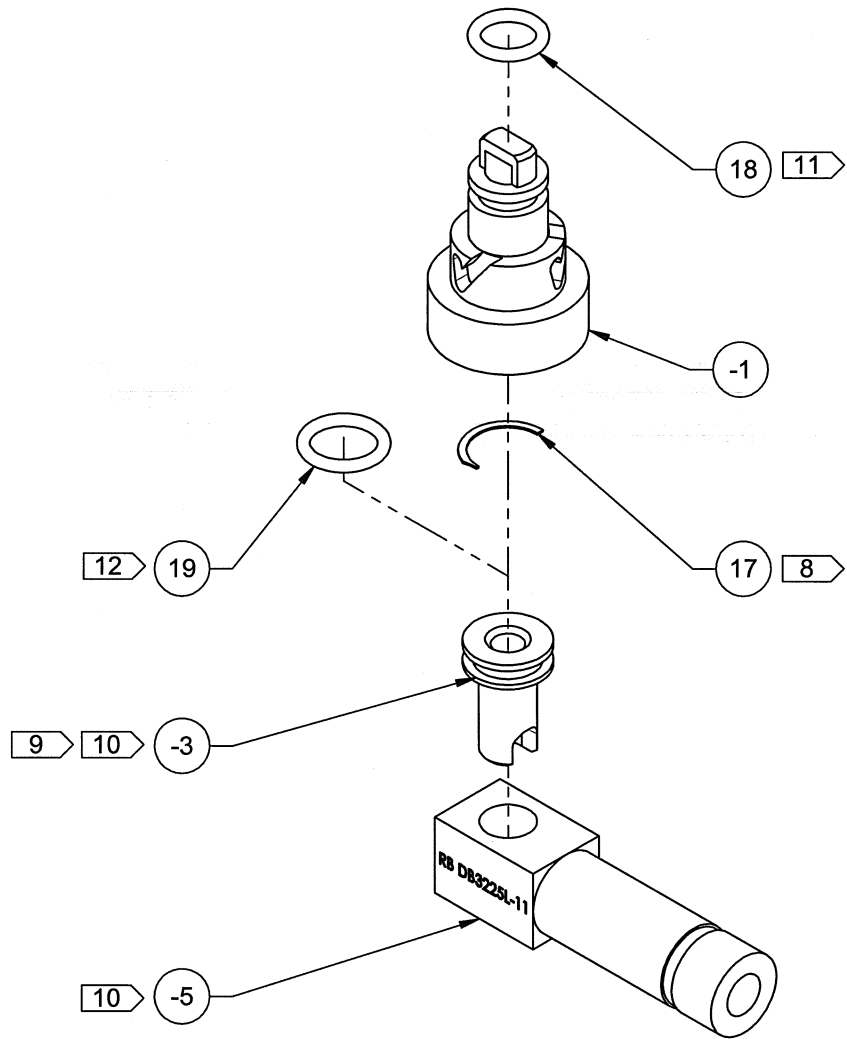
DESIGN	MBB	DART AEROSPACE LTD	
DRAWN	MBB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. J
MFG. APPR.	JFC	RB DB3225L	SHEET 2 OF 9
APPROVED	<i>VH</i>	TITLE	SCALE
DATE 2/11/2019		T/R GEARBOX AND FREEWHEELING ASSY DRAIN TOOL	NTS
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ITEM #	QTY	PART #	PART TITLE
-1	1	RB DB3225L-1	FITTING END
-3	1	RB DB3225L-3	ROTATIONAL CONNECTOR
-5	1	RB DB3225L-5	HOSE END
17	1	Smalley#WH-50 OR EQUIV.	INTERNAL RING 0.532" OD. X 0.025" THK.
18	1	McMaster#9464K16 OR EQUIV	VITON O-RING 5/16" ID X 7/16" OD X 1/16" THK
19	1	McMaster#9464K17 OR EQUIV.	VITON O-RING 3/8" ID. X 1/2" OD. X 1/16" THK.



SECTION A-A

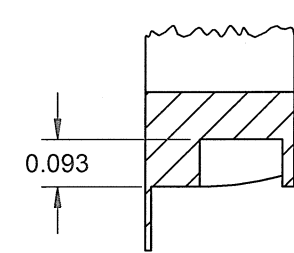
- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLE AS SHOWN
 - 8) ITEM 17 SHALL BE CUT IN HALF TO FIT
 - 9) WHEN PRESSING ITEM -3 INTO ITEM -5 ALIGN CUTOUT AS SHOWN
 - 10) APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEM -3 WITH ITEM -5 AND REMOVE EXCESS
 - 11) APPLY MOLYKOTE 55 O-RING GREASE OR EQUIVALENT ON ITEM 18 THEN ASSEMBLE WITH ITEM -1 AND REMOVE EXCESS
 - 12) APPLY MOLYKOTE 55 O-RING GREASE OR EQUIVALENT ON ITEM 19 THEN ASSEMBLE WITH ITEM -3 AND REMOVE EXCESS



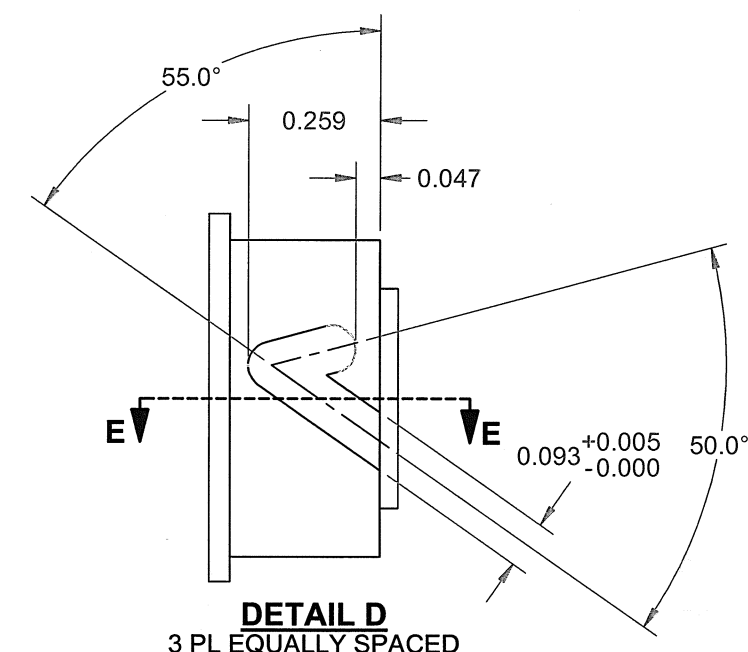
RB DB3225L-11 T/R GEARBOX AND FREEWHEELING ADAPTER ASSY

DESIGN	MBB	DART AEROSPACE LTD	
DRAWN	MBB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. J
MFG. APPR.	JFC	RB DB3225L	SHEET 3 OF 9
APPROVED		TITLE	SCALE
		T/R GEARBOX AND FREEWHEELING ASSY DRAIN	NTS
		TOOL	
DATE	2/11/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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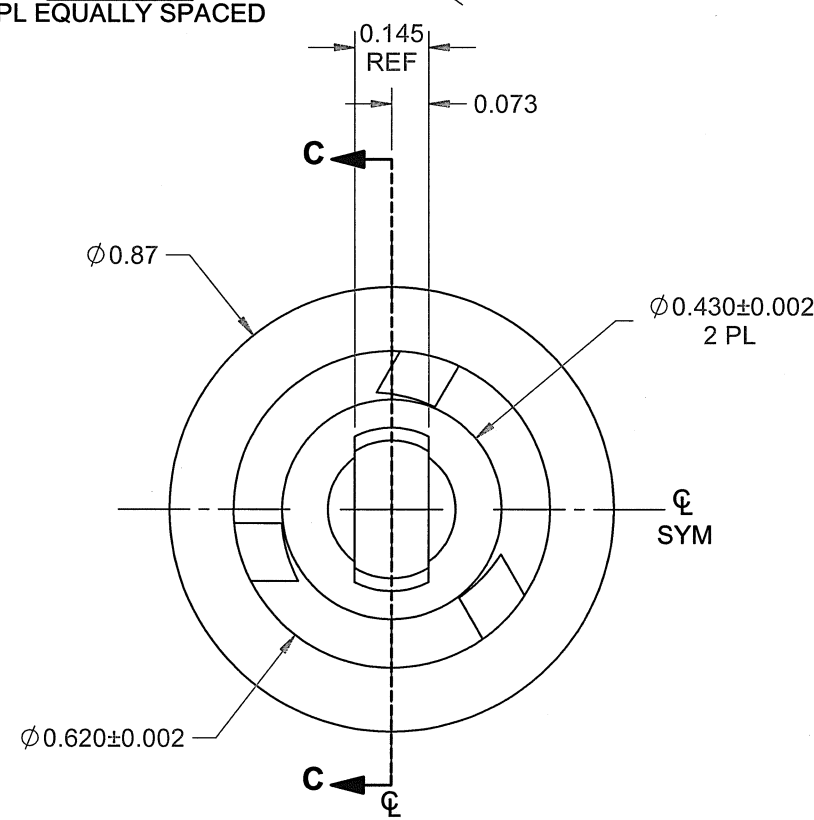
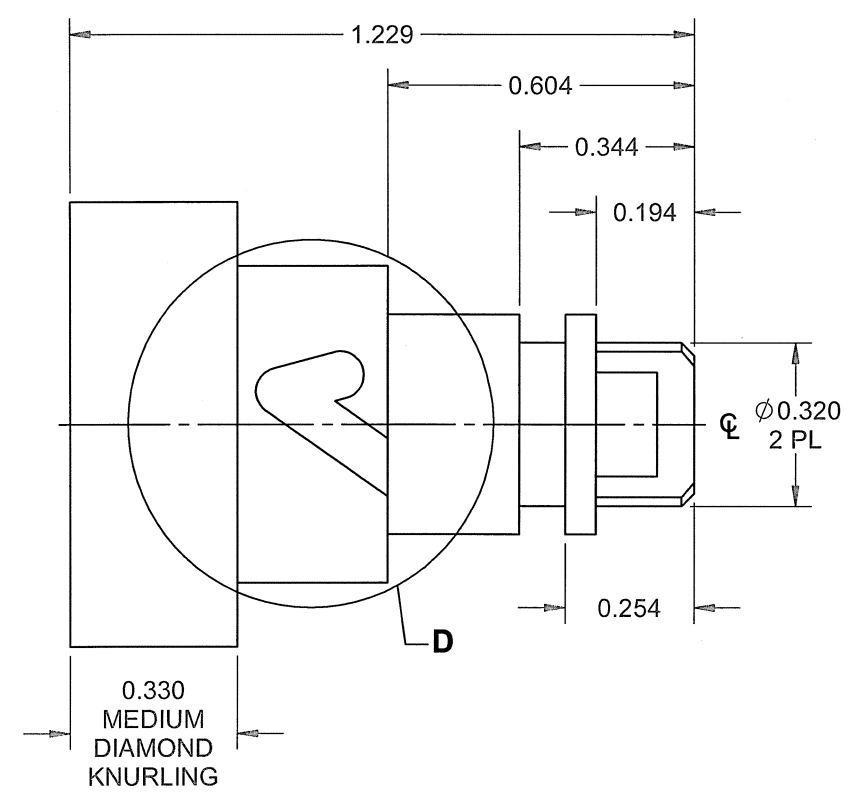
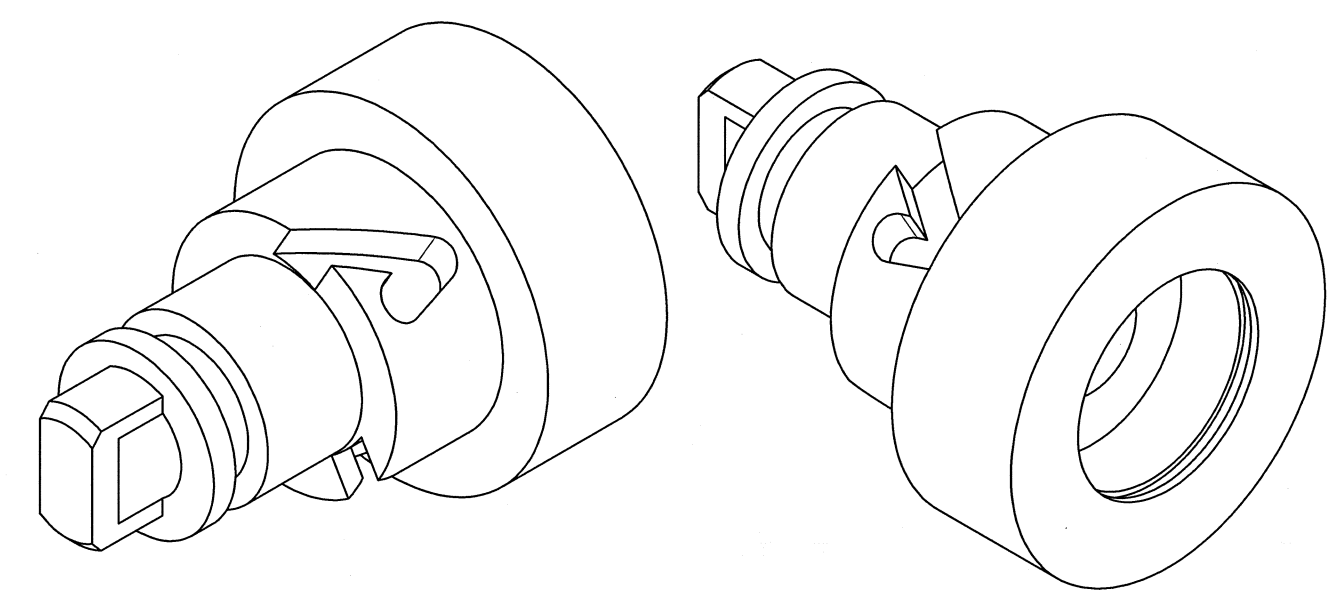
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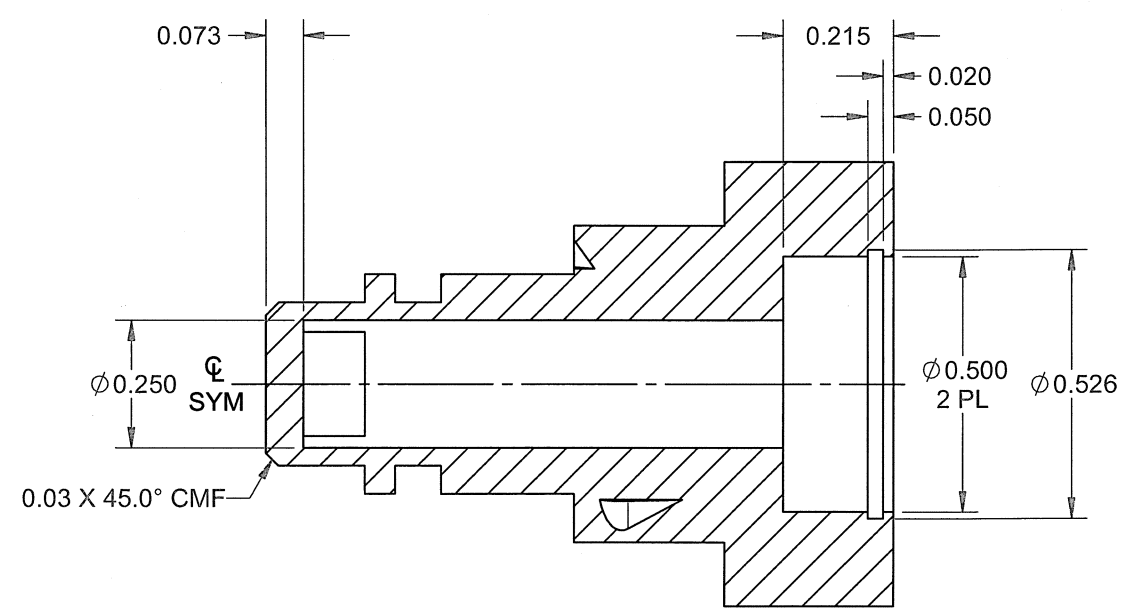
SECTION E-E
TYPICAL



DETAIL D
3 PL EQUALLY SPACED



RB DB3225L-1 FITTING END



SECTION C-C

- NOTES:
- 1) MATERIAL: 6061-T6 / 7075-T6
 - 2) HEAT TREAT: N/A
 - 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) REMOVE ALL SHARP EDGES AND BURRS
 - 7) IDENTIFICATION: N/A
 - 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.005" PER CAD FILE RB DB3225L-1 REV. J.STEP

DESIGN	MBB	DART AEROSPACE LTD	
DRAWN	MBB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. J
MFG. APPR.	JFC	RB DB3225L	SHEET 4 OF 9
APPROVED	VIT	TITLE	SCALE
DATE 2/11/2019		T/R GEARBOX AND FREEWHEELING ASSY DRAIN TOOL	NTS
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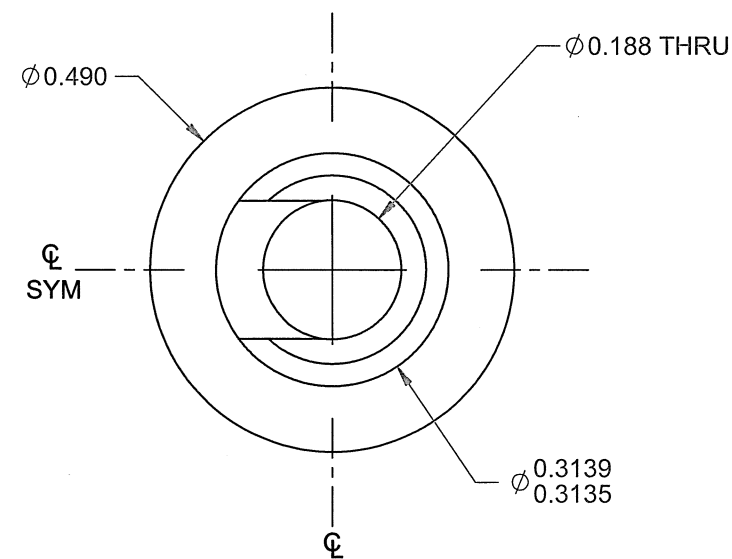
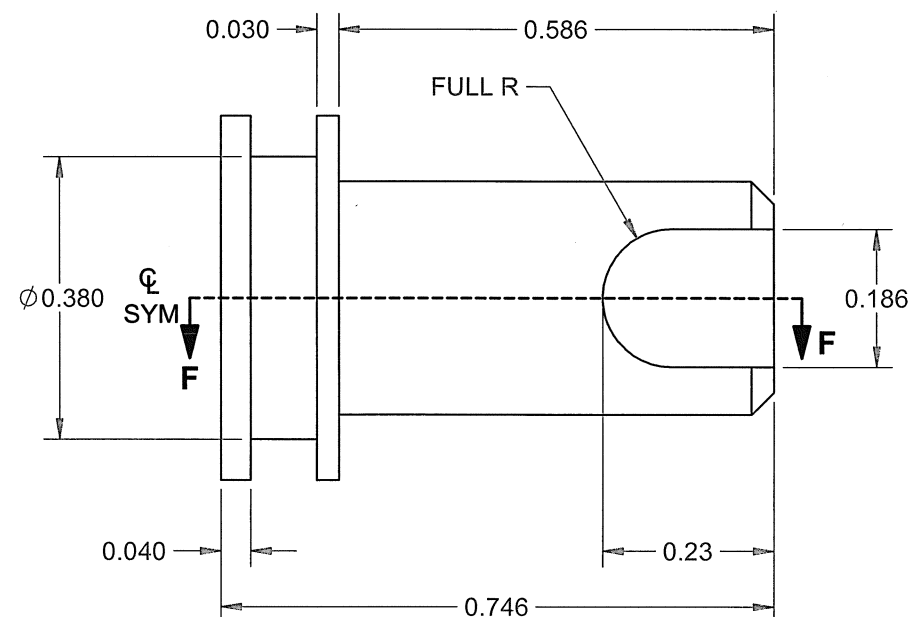
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0.03 X 45.0° CMF
2 PL

SECTION F-F



RB DB3225L-3 ROTATIONAL CONNECTOR

NOTES:

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

DESIGN	MBB	DART AEROSPACE LTD	
DRAWN	MBB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. J
MFG. APPR.	JFC	RB DB3225L	SHEET 5 OF 9
APPROVED	VIP	TITLE	SCALE
DATE 2/11/2019		T/R GEARBOX AND FREEWHEELING ASSY DRAIN TOOL	NTS
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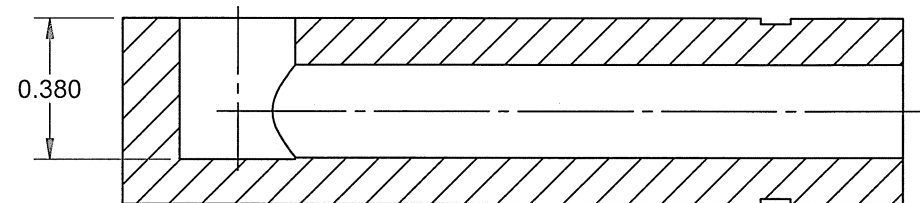
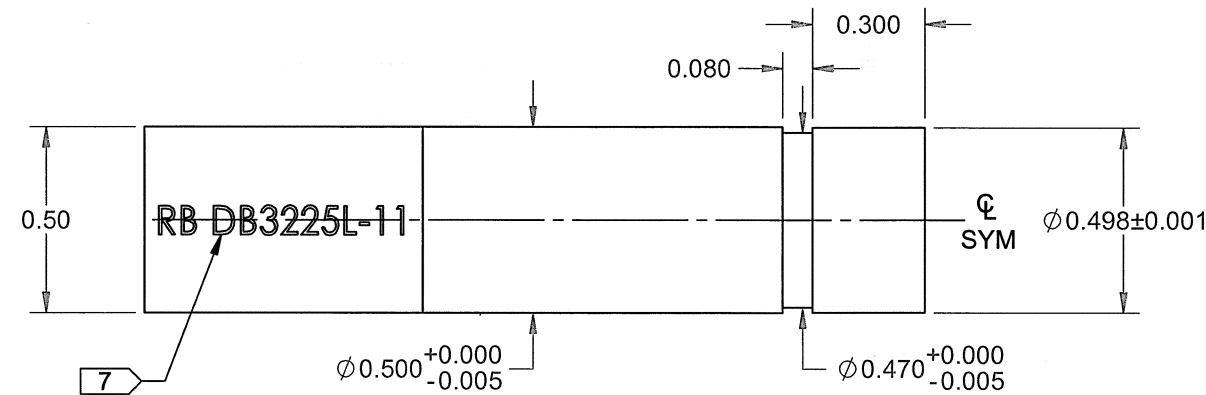
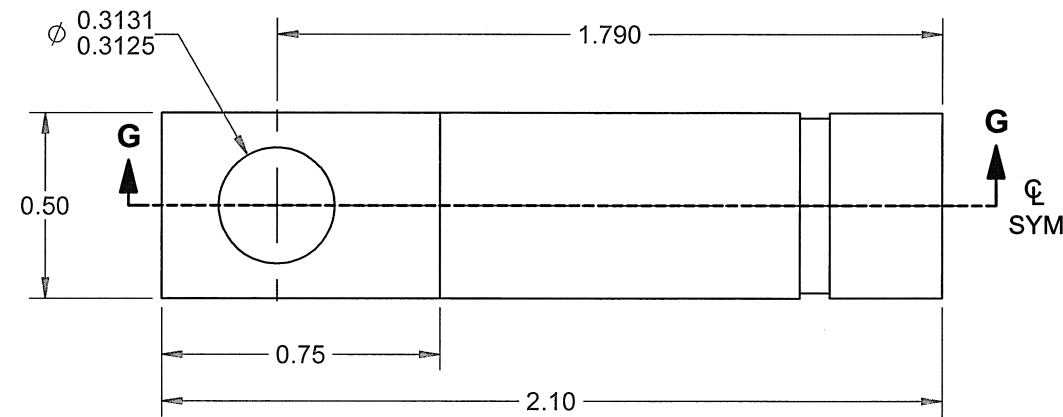
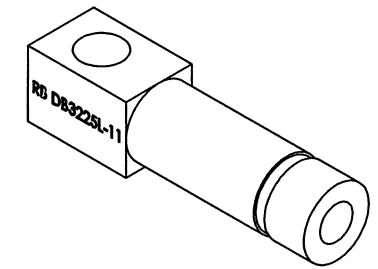
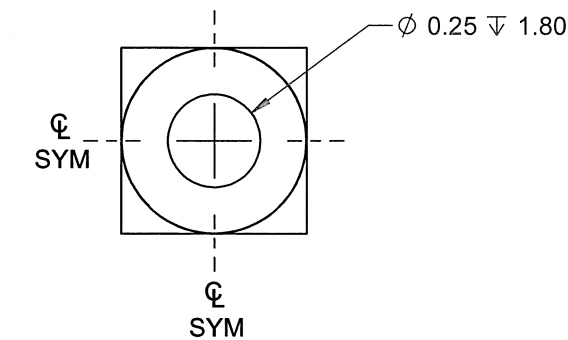
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**SECTION G-G****RB DB3225L-5 HOSE END****NOTES:**

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = ± 0.1 " / $\pm 1^\circ$
X.XX = ± 0.01 " / $\pm 0.5^\circ$
X.XXX = ± 0.005 " / $\pm 0.1^\circ$
X.XXXX = ± 0.0005 " / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = ± 0.005 "
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN

DESIGN	MBB	DART AEROSPACE LTD	
DRAWN	MBB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. J
MFG. APPR.	JFC	RB DB3225L	SHEET 6 OF 9
APPROVED		TITLE	SCALE
		T/R GEARBOX AND FREEWHEELING ASSY DRAIN	NTS
		TOOL	
DATE	2/11/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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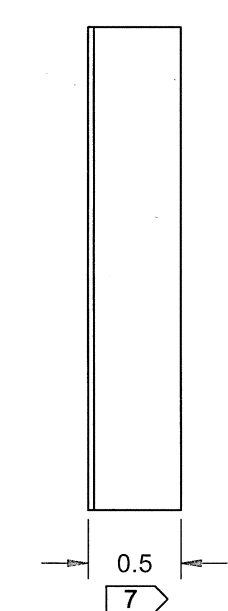
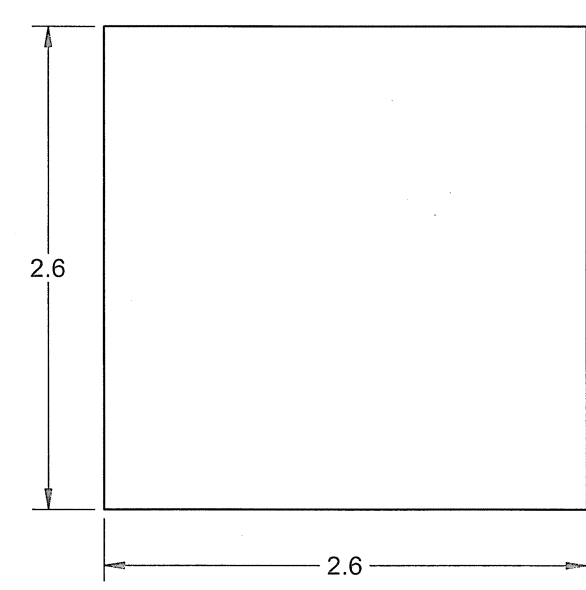
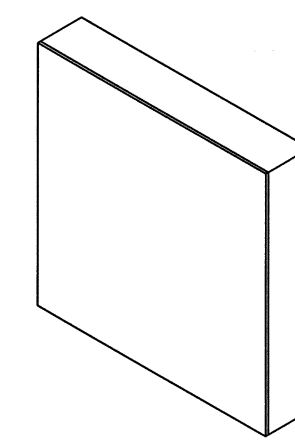
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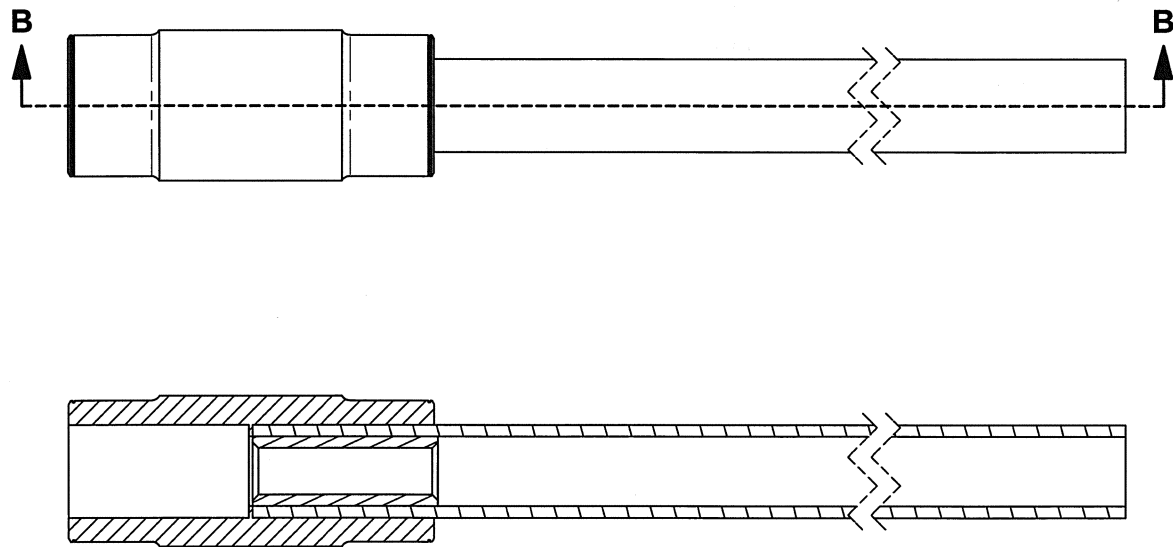
RB DB3225L-9 DRIPPING FOAM PAD

- NOTES:
- 1) MATERIAL: NewPig#PAD210 OR EQUIV.
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) CUT FOAM AT DIMENSION SHOWN AND KEEP POLY-BACKED SIDE

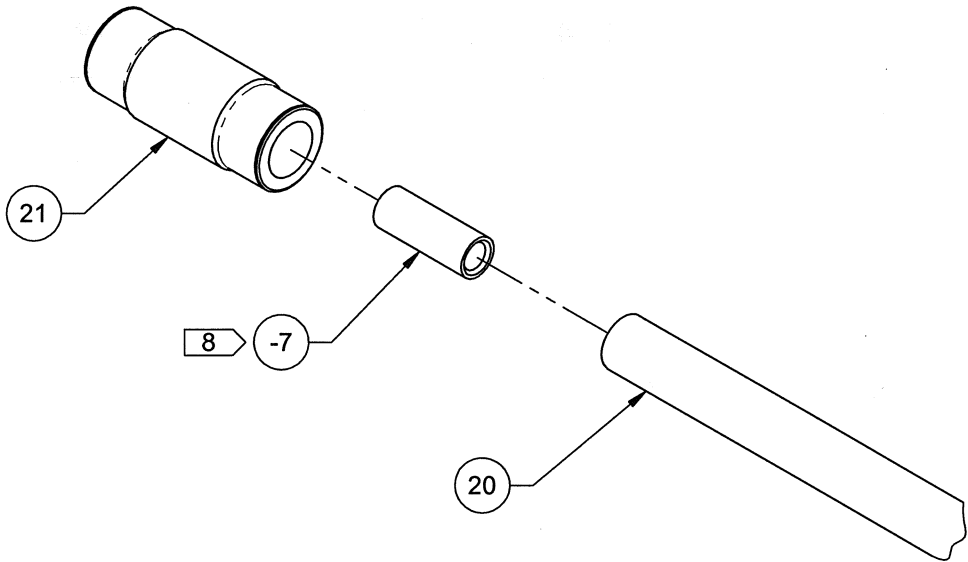
DESIGN	MBB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	MBB		
CHECKED	MBB	TOOL PART #	REV. J
MFG. APPR.	JFC	RB DB3225L	SHEET 7 OF 9
APPROVED	VH	TITLE	SCALE
DATE 2/11/2019		T/R GEARBOX AND FREEWHEELING ASSY DRAIN	NTS
		TOOL	
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ITEM #	QTY	PART #	PART TITLE
-7	1	RB DB3225L-7	SLEEVE
20	1	Kuri-Tec#K010-0608 OR EQUIV.	CLEAR PVC TUBING 1/2" OD. X 3/8" ID. X 72" LG.
21	1	McMaster#51495K116 OR EQUIV.	NICKEL-PLATED BRASS PUSH-TO-CONNECT 1/2" OD. TUBE FITTING



SECTION B-B



RB DB3225L-15 T/R GEARBOX AND FREEWHEELING HOSE ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLE AS SHOWN
 - 8) INSTALL ITEM -7 INTO ONE END OF ITEM 20 UNTIL FLUSH

DESIGN	MBB	DART AEROSPACE LTD	
DRAWN	MBB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. J
MFG. APPR.	JFC	RB DB3225L	SHEET 8 OF 9
APPROVED	<i>VM</i>	TITLE	SCALE
DATE 2/11/2019		T/R GEARBOX AND FREEWHEELING ASSY DRAIN	NTS
		TOOL	
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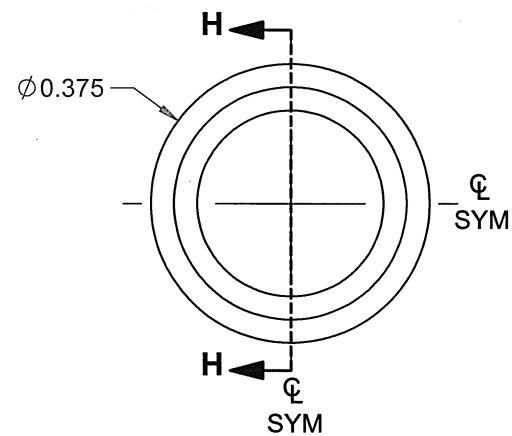
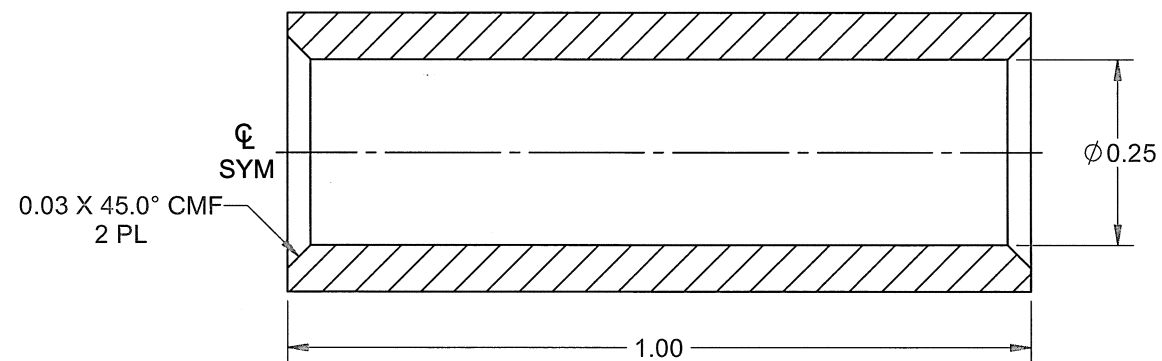
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**RB DB3225L-7 SLEEVE****SECTION H-H****NOTES:**

1) MATERIAL: 303/304/316 STAINLESS STEEL

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°



X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) REMOVE ALL SHARP EDGES AND BURRS

7) IDENTIFICATION: N/A

DESIGN	MBB	DART AEROSPACE LTD	
DRAWN	MBB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. J
MFG. APPR.	JFC	RB DB3225L	SHEET 9 OF 9
APPROVED		TITLE	SCALE
DATE 2/11/2019		T/R GEARBOX AND FREEWHEELING ASSY DRAIN	NTS 
		TOOL	
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